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U.S. National Phase Filing of International Application PCT/DE03/01042 **Preliminary Amendment**

Docket No.: 1093-110 PCT/US

LISTING OF CLAIMS:

(Currently Amended) A transport device in an embossing apparatus which is provided 1.

for transferring a transfer layer (42) of an embossing film (44) on to a substrate body (38) which

is stable in respect of shape, and which has an embossing station (12) having two mutually

spaced support rollers (16) around which an embossing belt (20) runs, wherein an embossing

section (26) of the embossing belt (20) is defined by the two mutually spaced support rollers

(16), wherein the transport device (14) provided for transporting the substrate body (38) which is

stable in respect of shape and which is to be embossed is disposed parallel to the embossing

section (26) and in the proximity of the embossing station (12), and the embossing belt (20) and

the transport device (14) are driven simultaneously at a the same advanced speed (34),

characterised in that wherein

the transport device (14) comprises has a fixing device (50) with fixing elements (52)

which form at least one endless member (54) by which at least one fixing section (60) parallel to

the embossing section (26) for the substrate body (38) which is to be embossed is defined.

2. (Currently Amended) A transport device as set forth in claim 1, wherein characterised in

that the fixing device comprises (50) is formed by a clamping device having clamping elements

(52) which form two mutually adjacent endless members (56) by which there is defined a

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common clamping section in parallel relationship with the embossing section (26) for the substrate body (38) to be embossed.

- 3. (Currently Amended) A transport device as set forth in claim 2, wherein characterised in that the clamping elements (52) are connected pivotably with respect to the at least one respective endless member (54).
- 4. (Currently Amended) A transport device as set forth in claim 1, wherein eharacterised in that the fixing device (50) has comprises suction elements which are connected together pivotably relative to a single one of the at least one endless member (54).
- 5. (Currently Amended) A transport device as set forth in one of the preceding claims characterised in that claim 1, wherein the embossing station (12) has comprises a deflection roller (18) which is provided in a triangle in a common plane with the two mutually spaced support rollers (16) and around which the embossing belt (20) is deflected.
- 6. (Currently Amended) A transport device as set forth in claim 1, wherein one of the preceding claims characterised in that a heating device (22) is associated with the embossing belt (20).

- 7. (Currently Amended) A transport device as set forth in <u>claim 1</u>, <u>wherein</u> one of the preceding claims characterised in that the embossing belt (20) is driven by means of a first drive device (32) and the transport device (14) is driven by means of a second drive device (62) simultaneously in mutually matched relationship.
- 8. (Currently Amended) A transport device as set forth in <u>claim 1</u>, <u>wherein</u> one of the preceding claims characterised in that at its embossing side (78) which is towards the transport device (14) the embossing belt (20) has <u>comprises</u> a profiling (80) which is adapted to the substrate body (38) to be embossed.
- 9. (Currently Amended) A transport device as set forth in <u>claim 1</u>, <u>wherein</u> one of the preceding claims characterised in that the embossing station (12) is displaceable in relation to the transport device (14).
- 10. (Currently Amended) A transport device as set forth in claim 9, wherein characterised in that the embossing station (12) is pivotable about a pivot axis oriented in parallel relationship with the an advance direction (76) of the transport device (14).
- 11. (Currently Amended) A transport device as set forth in <u>claim 1</u>, <u>wherein</u> one of the <u>preceding claims characterised in that</u> provided between the two <u>mutually spaced</u> support rollers

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(16) along the embossing section (26) is at least one stabilisation stabilization roller (28) bearing against the embossing belt (20).